



NOTES:

1. MATERIAL - ASTM A572, GRADE 50 STEEL.
HOT DIP GALVANIZED PER ASTM A153
2. ULTIMATE STRENGTH - 30,000 LBS.
3. MARKING - Y1VS030S, 30K (3/8" LETTERS)
4. REMOVE ALL BURRS AND RAGGED EDGES
5. ALL HOLES TO BE DRILLED
6. CIRCLED DIMENSIONS ARE FOR REFERENCE
ONLY AND ARE NOT TO BE USED IN FABRICATION
7. TOLERANCES - $\pm 1/16$ " UNLESS NOTED.
8. ESTIMATED WT.- 6.94 LBS.

STANDARD TOLERANCES
(UNLESS OTHERWISE NOTED)

	DECIMAL (IN)	FRACTIONS (IN)	ANGLES (DEG)
MACHINE	.XX $\pm .01$.XXX $\pm .005$	+ - 1/64	+ - 1/2
FABRICATION		+ - 1/16	+ - 1
CASTING/FORGING	+ - 0.031	+ - 1/32	+ - 1/2

1	8/11/10	Was AM8070-1, stamped 30K rating	WCL
NO.	DATE	DESCRIPTION	BY CKD
REVISIONS			

RELIABLE/BETHEA POWER PRODUCTS INC.
PELHAM, ALABAMA

CUT STEEL YOKE
CAT. NO. Y1VS030S

DATE: 4-30-10 SCALE: NONE NO. AM-6645-45 R 1 SH.L OF L
DWN: WCL BY: APR. BY: