



NOTES:

1. MATERIAL - STEEL, ASTM A572, GRADE 50.
2. FINISH - HOT DIP GALVANIZED PER ASTM A153.
3. PART NO. - Y2DR060S1800.
4. ULTIMATE STRENGTH - 60,000 LBS.
5. ALL HOLES ARE TO BE DRILLED.
6. PART TO FREE OF BURRS AND SHARP EDGES.
7. PLATE MUST BE FLAME CUT, NO SHEARING.
8. EST. WEIGHT 28.6LB.

STANDARD TOLERANCES (UNLESS OTHERWISE NOTED)			
	DECIMAL (IN)	FRACTIONS (IN)	ANGLES (DEG)
MACHINE	.XX ±.01    .XXX ±.005	+ 1/64	+ 1/2
FABRICATION		+ 1/16	+ 1
CASTING/FORGING	+ 0.031	+ 1/32	+ 1/2

NO.	DATE	DESCRIPTION	BY	CKD
1	8/11/10	ADDED MARKING 60K	WCL	

REVISIONS

**MacLean Power Systems**  
BIRMINGHAM, ALABAMA

RECTANGULAR DE STEEL YOKE  
CAT. NO. Y2DR060S1800

DATE: 4/29/10	SCALE: NONE	NO. AM-7163-88	R/1	SH.1 OF 1
BY: WCL	BY:	APR:		