


NOTES:

1. MATERIAL - STEEL, ASTM A572, GRADE 50.
2. FINISH - HOT DIP GALVANIZED PER ASTM A153.
3. PART NO. - Y2DR100S1800.
4. ULTIMATE STRENGTH - 100,000 LBS.
5. ALL HOLES ARE TO BE DRILLED.
6. PART TO FREE OF BURRS AND SHARP EDGES.
7. PLATE MUST BE FLAME CUT, NO SHEARING.
8. EST. WEIGHT 45LB.

STANDARD TOLERANCES (UNLESS OTHERWISE NOTED)			
	DECIMAL (IN)	FRACTIONS (IN)	ANGLES (DEG)
MACHINE	.XX ±.01	.XXX ±.005	+ 1/64 - 1/2
FABRICATION			+ 1/16 - 1
CASTING/FORGING	+ 0.031		+ 1/32 - 1/2

NO.	DATE	DESCRIPTION	BY	CKD
3	1/18/22	ADDED WORKING HOLES, 4 HOLES WAS 2	BS	
2	5/24/12	CORRECTED MARKING	BS	
1	8/11/10	Added marking 100K.	WCL	
REVISIONS				



**MacLean Power Systems**  
BIRMINGHAM, ALABAMA

RECTANGULAR DE STEEL YOKE  
CAT. NO. Y2DR100S1800

DATE: 11/26/02	SCALE: NONE	NO. AM-7163-90	R/3 SH.1 OF 1
OWN. BY: BS	CKD. BY:	APR. BY:	